

Work Order ID 144770

Friday, May 06, 2016 11:41:07 AM

144770

Page 1

Item ID: 647.2113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Lower Rail, U-Channel

Start Date: 4/27/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/26/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

647.2100

C1

100

0.00

100

BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut Blank at 9.800"

6

PL-0831

110

0.94

110

HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

4.44

HAAS CNC vertical machine #1

1-Machine per folio FB288

DWG REV: PCFOLIO REV: AA

6

SL169-Z

2- deburr and break all sharp edges

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

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Required Date: 5/26/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.06

Quality Control

6 16/09/06

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.12

Quality Control

6 16/09/06
DAS
49
9-89

140

Outsource process-Anodize per OSI017 4.1.10.1

0.00

140

Outsource4

Memo

1,080.00

Outsource process - Anodize

Issue P/O to ATG : 33573

1- Black Anodize as per Dwg 647.2100

2- PRIME AS PER DWG, SEE NOTE #2

Certification of Comformity is required

6 SEP 08 2016
DAS
13
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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Misidentified ☐	Past Due ☐																																																																

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Page 3

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Required Date: 5/26/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.12							
Packaging									
155	QC5- Inspect part completeness to step on W/O	0.00							
155									
QC	Memo	0.12							
Quality Control									
180	Identify as per dwg & Stock Location <u>CC1083</u>	0.00							
180									
Packaging	Memo	0.06							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								

6x SP/6-9-28

6
DAS
38
9-89
SEP 29 20166
DAS
6
9-89
SEP 29 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ OTHER : ☐			

Work Order ID 144770

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144770

Page 4

Item ID: 647.2113

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Lower Rail, U-Channel

Stop

NS2

Start Date: 4/27/2016 Start Qty: 6.00

6

Cust Item ID:

Required Date: 5/26/2016 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190DAS
21

9-89

SEP 30 2016

QC

Memo

0.60

Quality Control

DAS
21

9-89

SEP 30 2016

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
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Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

Picklist Print

Friday, May 06, 2016 11:41:07 AM

Page 1

Work Order ID: 144770

144770

Parent Item: 647.2113

647 2113

Parent Item Name: Lower Rail, U-Channel

Start Date: 4/27/2016

Required Date: 5/26/2016

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV. A NEW ISSUE JFS 14/03/28 VERIFIED BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B1.750X04.50 0		Purchased	No			100	f	27.9000	0.82	5.178947			

M7075T6B1 750X04 500

7075-T6 BAR 1.750" X 4.500"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT006	27.9	
124383	1	
m130585	0.92	
m133829	1.94	
m134164	12	
m134566	12.04	

4.96

P1608-31

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval 	
Description Work Order Deviation				Disposition					
								Completed By 	
								Lead hand / Supervisor Approval Verification 	
								QC / QA Coordinator Approval 	

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design ☐	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data ☐	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling ☐	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre ☐	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material ☐	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport ☐	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge ☐	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA ☐	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation ☐	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date ☐	☐	Manufacturing Process	☐	OTHER : _____ _____ _____			
Misidentified ☐	☐	Past Due	☐				



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO.

05368

SHEET 1 OF 1

DWG NO. 647.2100

REV: C

PREPARED BY J. BECKER

DATE: 03/31/16

EFFECT ON DWG

☐ INC. ☒ UNINC.

DWG TITLE: MOUNTING CHANNEL

APPROVED BY:

ENGR

MFG

QC

EFF.

NEXT ORDER

TRANSACTION CODES (TC):

A-ADD
R-REVISE

C-CREATE
D-DELETE

REASON: REVISED FINISH TO INCLUDE ANODIZE.

ECR:

N/A

ACTION ITEM:

1.

SHEET 1, ZONE C5 IS:

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH IAW MPP-172, SECTION 2.1, 3.3 & 4.3; 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120.
- 5 HOLE LOCATIONS CONTROLLED BY 647.2110.
- 6 HOLE LOCATIONS CONTROLLED BY SOLIDWORKS MODEL P/N 647.2114, LAST SAVED 02/29/16.

IS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 144770 MJS
160505

DOCUMENTS EFFECTED:

☐ PATTERN ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

☐ YES ☒ NO

647 2110

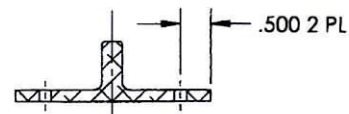
NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH IAW MPP-172, SECTION 3.3 & 4.3: 1-2 MIL MAX
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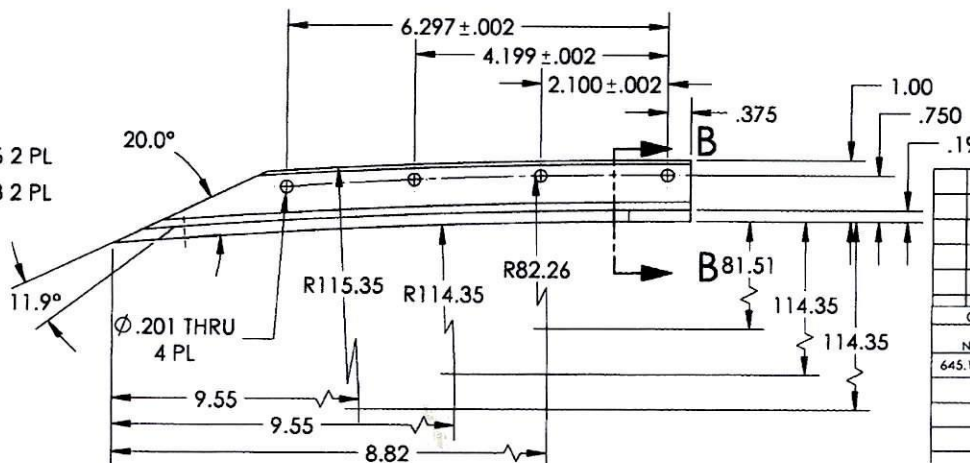
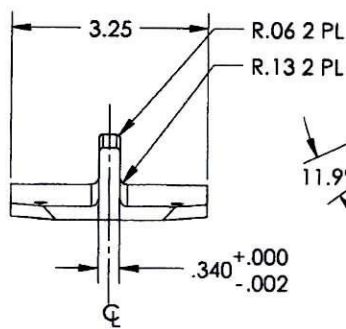
REVIEWS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION. PR2		NIC
NC	INITIAL RELEASE	06/05/09	P. BRAVO
	INCORPORATED ECH 02495, 02941, 03920	04/07/13	P. BRAVO
B	INCORPORATED ECH 03956	07/01/13	P. BRAVO
C	INCORPORATED ECH 05326	02/26/16	P. BRAVO

UNINCORPORATED ECN(S)

05368



SECTION B-B



		5	647.2114	UPPER U CHANNEL	△	△
		4	647.2113	LOWER RAIL	△	△
		3	647.2112	UPPER U CHANNEL	△	△
		2	647.2111	UPPER RAIL	△	△
		1	647.2110	LOWER RAIL	△	△
FINO #		PART #		DESCRIPTION	WATT	SPEC
QTY		PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE (MM-DD-YY)		DESIGNED BY (NAME)		DART 3030 ENTERPRISE CT. SUITE A VISTA, CA 9208 (760)-724-5300 DART AEROSPACE AFRICAL INDUSTRIES INC 800 DART AEROSPACE
645.1700, 647.1300		5. HUF:		C BRAVO		
		DRAWING APPROVAL BRAND DESIGNED BY				
		CONTRACT NO:				
		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°				
		SIZE	CAGE CODE	DWG NO	REV C	
		SCALE	NONE	647.2100	1 OF 5	

1 2 3 4 5 6 7 8

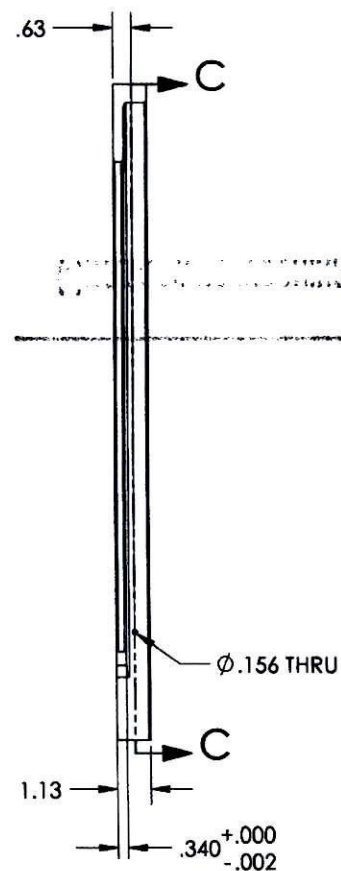
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

A

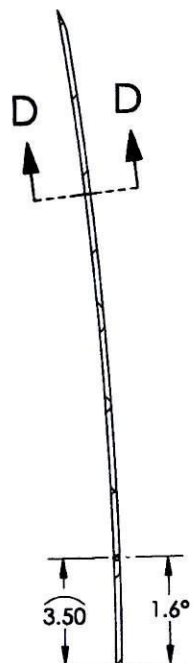
B

C

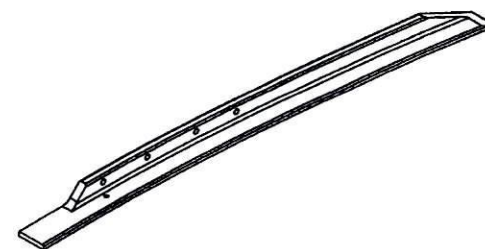
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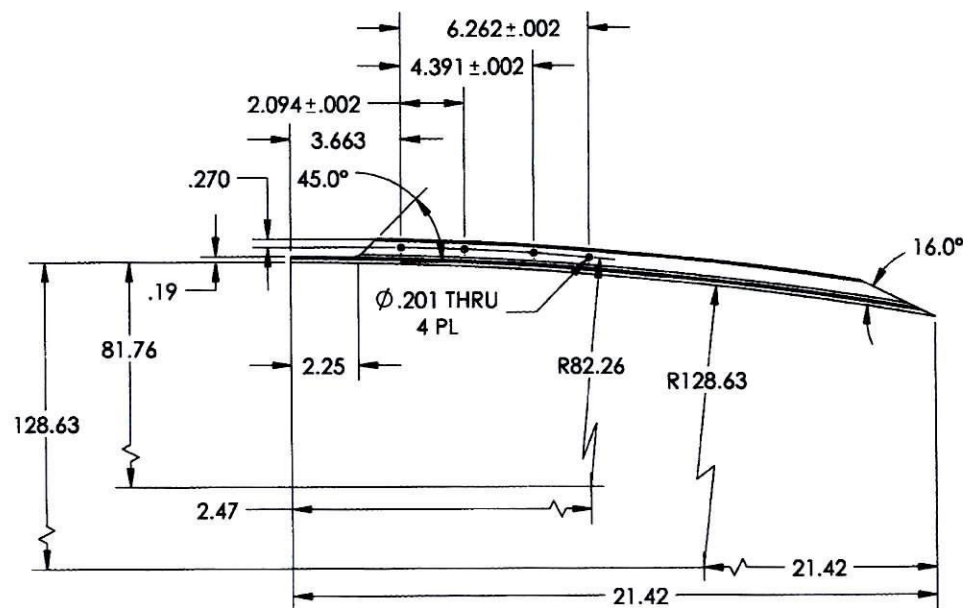
R.06
3 PL
R.10
SECTION D-D



SECTION C-C



647.2111



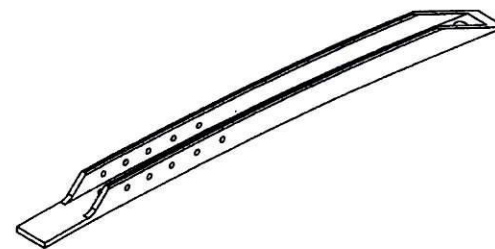
ORIGINAL DATE (MM-DD-YY) 08/04/09		 DART AEROSPACE APICAL INDUSTRIES INC. 2800 DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA, 92081 (760)-724-5300	
DRAWN BY S. HUFF				CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO					
CONTRACT No.					
MOUNTING RAIL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 1. 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°					
SHEET 8	CAGE CODE 07M26	DWG. NO. 647.2100	REV. C		
SCALE NONE		SHEET 2 OF 5			

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R.06 4 PL



SECTION K-K



647.2112

H

.895

Ø .201 THRU 10 PL
∠ .439 X 100°

1.841 8 PL

3.497

1.32

.63

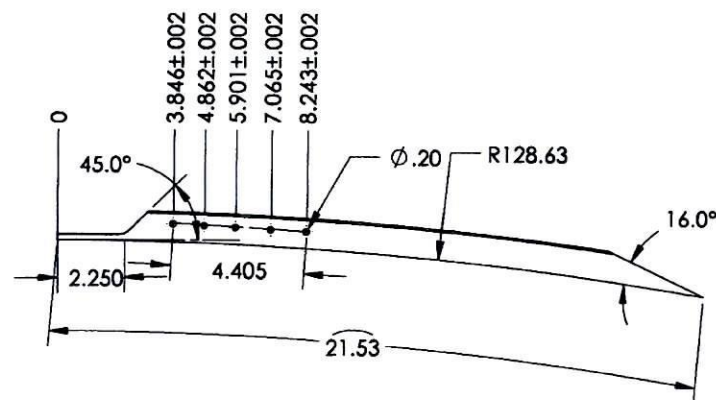
H



SECTION H-H

.40 TYP

.21



ORIGINAL DATE 08/05/00
DRAWN BY 1 HUFF
CHECKED P. BRAVO
DRAWING APPROVAL
P. BRAVO
DESIGN
CONTRACT NO.

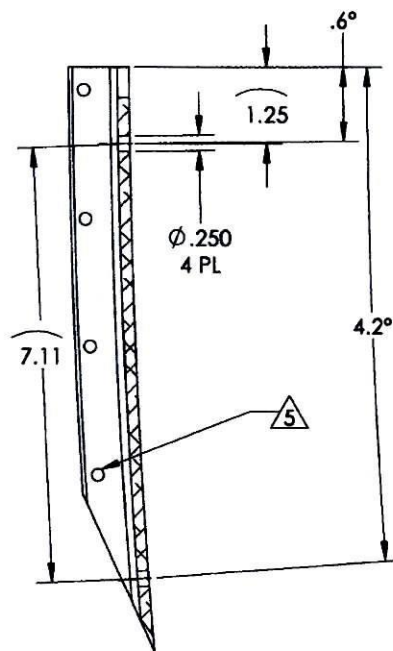
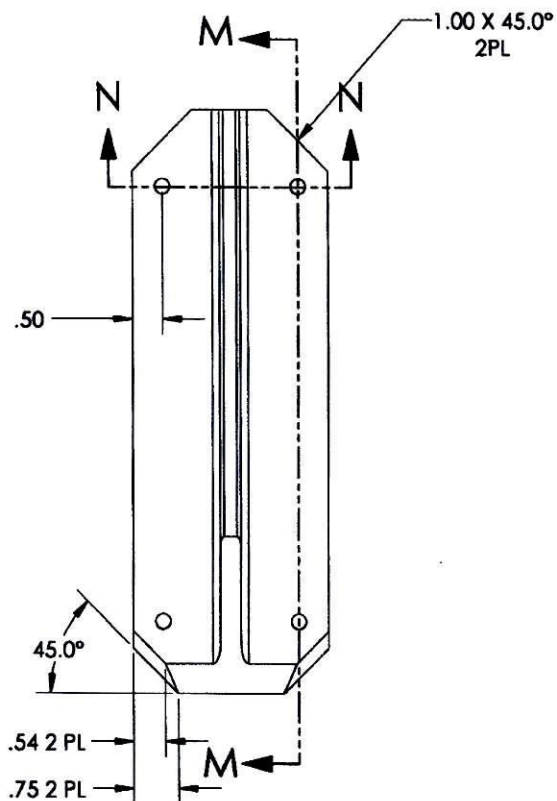
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ± .01
3 PLACE DECIMALS ± .005
ANGLES ± .5°

DART AEROSPACE
APICAL INDUSTRIES, INC.
3030 ENTERPRISE CT., SUITE A
VISTA, CA. 92081
(760)-724-5300

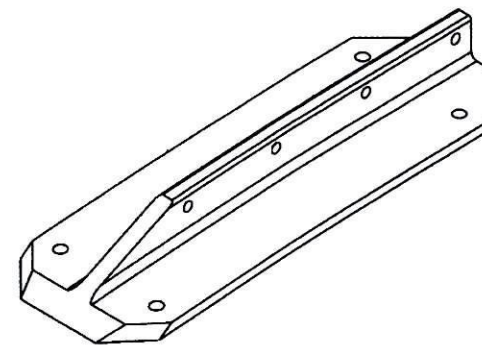
MOUNTING RAIL

SIZE	CAGE CODE	DWG. NO.	REV.
B	07M26	647.2100	C
SCALE NONE			SHEET 3 OF 5

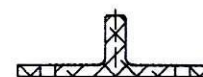
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



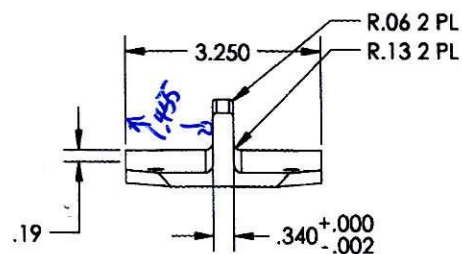
SECTION M-M



647.2113



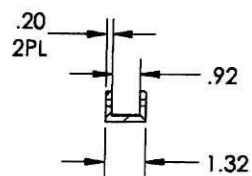
SECTION N-N



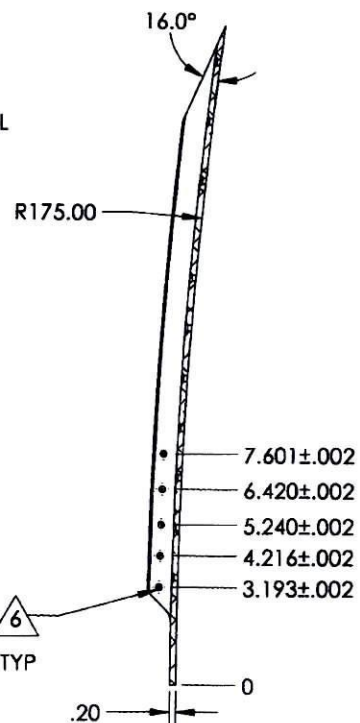
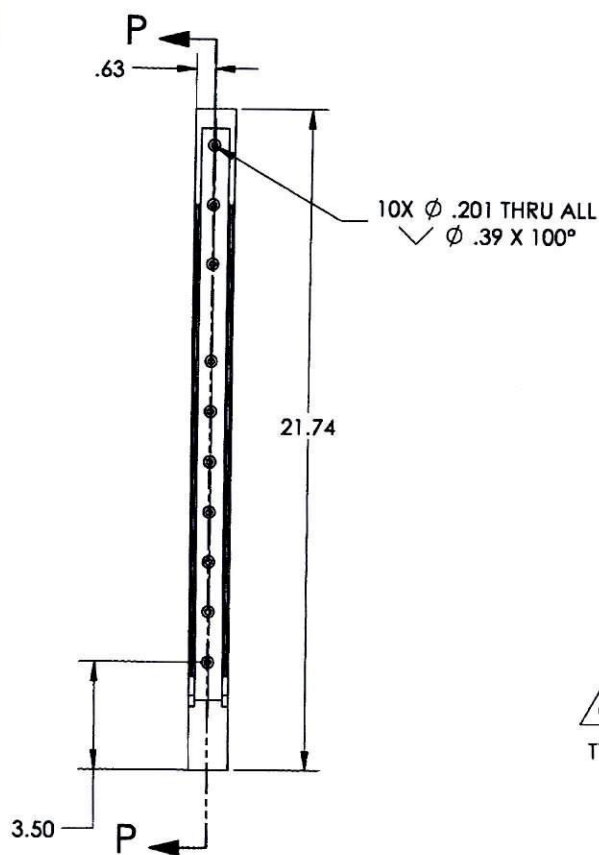
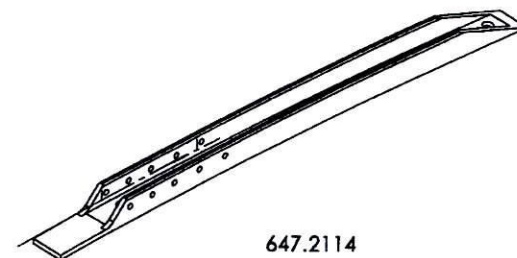
ORIGINAL DATE (DD-MM-YY)	08/03/09	 DART AEROSPACE APICAL INDUSTRIES INC. DBA DART AEROSPACE	3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300		
DRAWN BY	CHICK S. HIR				
CHECKED BY	P. BRAVO				
DRAWING APPROVAL	P. BRAVO				
APPROVED	08/03/09				
CONTRACT NO.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS .01 3 PLACE DECIMALS .005 ANGLES .5°					
SIZE	CAGE CODE	DWG. NO.	REV.		
B	07M36	647.2100	C		
SCALE NONE		SHEET 4 OF 5			

1 2 3 4 5 6 7 8

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SECTION R-R



SECTION P-P

ORIGINAL DATE	08/05/00	3030 ENTERPRISE CT.
DRAWN BY	5 HUP	SUITE A
CHECKED BY	P BRAVO	VISTA, CA. 92081
DRAWING APPROVAL	P BRAVO	(760)-724-5300
CONTRACT NO.		APICAL INDUSTRIES INC.
		DBA DART AEROSPACE
MOUNTING RAIL		
UNLESS OTHERWISE SPECIFIED	SIZE	DWG. NO.
DIMENSIONS ARE IN INCHES	B	07M26
TOLERANCES ARE:		647.2100
1 PLACE DECIMALS ±.01	SCALE	NONE
2 PLACE DECIMALS ±.005		
ANGLES ±.5°		
		SHEET 5 OF 5



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO33573**

Purchase Order Date 9/8/2016

PO Print Date 9/13/2016

Page Number 2 of 4

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$63.20

4 147271

646.9710 BODY REV. D

9/22/2016

Yes

9/22/2016

10.00

\$14.50

\$145.00

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total: \$145.00

5 144770

647.2113 LOWER RAIL
REV. C

9/22/2016

Yes

9/22/2016

6.00

\$11.60

\$69.60

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Line Total: \$69.60

6 150288

646.3719 DOUBLER
REV. A

9/16/2016

Yes

9/16/2016

7.00

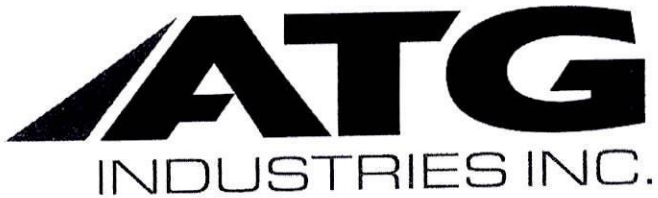
\$6.25

\$43.75

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE I CLASS N

Note:

9/13/2016



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 912311

Date: 27-Sep-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
1 ea	Part: ADMINISTRATION FEE ADMINISTRATION FEE Job: 20092	Rev: N/A PO: 33573	Line: 10
8 ea	Part: 646.3011 RH half Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20084	Rev: N/C PO: 33573	Line: 2
16 ea	Part: 646.3718 Custom washer Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20085	Rev: A PO: 33573	Line: 2
10 ea	Part: 646.9710 Body Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20086	Rev: D PO: 33573	Line: 4
6 ea	Part: 647.2113 Lower rail Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20087	Rev: C PO: 33573	Line: 5
7 ea	Part: 646.3719 Doubler Hard Anodize, Type III, Class 2 (MIL-A-8625)	Rev: A	



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 912311

Date: 27-Sep-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20088 PO: 33573 Line: 6		
7 ea	Part: 646.3719 Rev: A Doubler Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20089 PO: 33573 Line: 7		
6 ea	Part: 647.3914 Rev: C Breakaway Hard Anodize, Type III, Class 2 (MIL-A-8625) Primer, MIL-P-23377J, TYPE 1, CLASS N Job: 20090 PO: 33573 Line: 8		
DATE: <u>27/9/16</u>			
CERTIFIED SIGNATURE: <u>[Signature]</u>			
RECEIVER SIGNATURE: <u>[Signature]</u>			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.			
MADE IN CANADA.			